# MITSUMI Digital output Micro Pressure Sensor

# MMR920 Datasheet

## DESCRIPTION



The MMR920 digitally outputs a micro pressure value which was corrected. Customers need no correction because it corrects and outputs the differences of sensors and temperature characteristics. It does not require complicated sensor drive or control circuit, and devices with high performance can be made only with this module and an external microcontroller which will be the host.

#### **FEATURES**

- Small package:7.0(W) ×7.0(D) ×7.2(H)mm
- Operating pressure range
   C02 rank: -20~20cmH2O(-1.961~1.961kPa)
   C04 rank: -40~40cmH2O(-3.922~3.922kPa)
   C07 rank: -70~70cmH2O(-6.865~6.865kPa)
   C10 rank: -100~100cmH2O(-9.807~9.807kPa)
- · Effective resolution: 0.002cmH2ORMS (0.196PaRMS) (at MODE4)
- Pressure measurement error C02 rank: ±2.0[%FS] C04,C07,C10 rank: ±1.0 [%FS]
- · It corrects the differences of sensors and temperature characteristics when shipped from our factory.
- $\cdot\,$  It digitally outputs pressure value corrected in the module. (SPI/I2C)
- I2C slave address (7 bits) is 0x67
- Noise reduction is possible by a built-in Low Pass Filter.
- This product complies with RoHS.
- This product contains halogen.

rank			Pressure Unit Conversion Table						
rank	cmH2O	mbar	bar	psi	inchH2O	i.w.c	Ра	kPa	
C02	±20	±19.61	±0.01961	±0.2845	±7.9402	±7.9402	±1961	±1.961	
C04	±40	±39.23	±0.03923	±0.5689	±15.8804	±15.8804	±3922	±3.922	
C07	±70	±68.65	±0.06865	±0.9956	±27.7907	±27.7907	±6865	±6.865	
C10	±100	±98.07	±0.09807	±1.4223	±39.7010	±39.7010	±9807	±9.807	

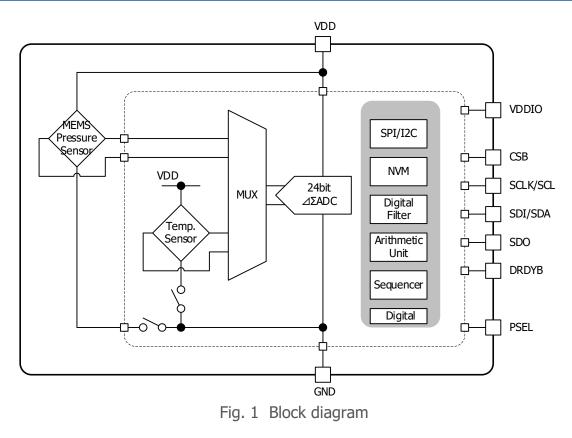
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## **BLOCK DIAGRAM**



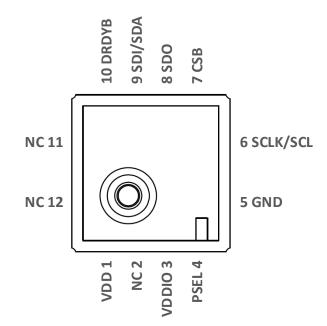


Fig. 2 Pin configuration (Top view)

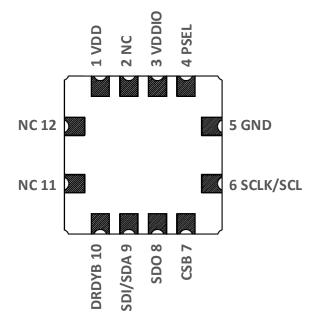


Fig. 3 Pin configuration (Bottom view)

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# TERMINAL EXPLANATIONS

Table 1 Pin table						
No.	Pin Name	Туре	Function			
1	VDD	Ι	Power-supply for analog circuit			
2	NC	-	No connect.			
3	VDDIO	Ι	Power-supply for digital I/O			
4	PSEL	Ι	Protocol select terminal(High:SPI/Low:I2C) * PSEL is not pull-up / pull-down in the internal circuit. Please use it must be connected to VDDIO or GND.			
5	GND	-	GND			
6	SCLK SCL	I I/O	Serial clock for SPI communication (SCLK) Serial clock for I2C communication (SCL)			
7	CSB	Ι	Chip select for SPI communication *Please set to open circuit when I2C is used			
8	SDO	0	Serial Data Output for SPI communication (SDO=MISO) *Please set to open circuit when I2C is used			
9	SDI SDA	I I/O	Serial Data Input for SPI communication (SDI=MOSI) Serial Data (Input and output) for I2C communication (SDA)			
10	DRDYB	0	Output terminal which notifies the completion of pressure measurement and calculation correction (negative logic)			
11	NC	-	No connect.			
12	NC	-	No connect.			

## ABSOLUTE MAXIMUM RATINGS

(unless otherwise specified, Ta=25°C)

Item	Symbol	Min.	Max.	Unit
Storage temperature range	T <sub>STG</sub>	-40	60	°C
Analog supply voltage	VDDmax	-0.3	4.0	V
Digital I/O voltage	VDDIOMAX	-0.3	4.0	V
Overpressure (note <sup>1</sup> )	Рмах	-200 (-19.6)	200 (19.6)	cmH2O (kPa)
Burst pressure (note <sup>2</sup> )	P <sub>Burst</sub>	-500 (-49)	500 (49)	cmH2O (kPa)
Pressure medium (note <sup>3</sup> )	-	Non-Corrosive Gas	-	

note<sup>1</sup>: Overpressure is the maximum pressure that can be repeatedly applied to a product. If the pressure returns to the Operating pressure range, the product meets specifications. (Tested to 1 million cycles)

note<sup>2</sup>: Burst pressure is the pressure that will cause damage and leakage to the product , if applied even once.

note<sup>3</sup>: Storage and operation in an environment of dry and non-corrosive gases.

#### RECOMMENDED OPERATING CONDITIONS

(unless otherwise specified,  $Ta=25^{\circ}C$ )

Item		Symbol	Min.	Тур.	Max.	Unit
Operating tem	Operating temperature range		-40	-	60	°C
Analog sup	ply voltage	VDD <sub>OPR</sub>	3.0	3.3	3.6	V
Digital I/0	O voltage	VDDIOOPR	1.2	-	3.6	V
	C02 rank		-20 (-1.961)	-	20 (1.961)	
Operating pressure	C04 rank	Popr	-40 (-3.922)	-	40 (3.922)	cmH2O
range	C07 rank		-70 (-6.865)	-	70 (6.865)	(kPa)
	C10 rank		-100 (-9.807)	-	100 (9.807)	
	C02 rank		-	20 (1.961)	-	
Full Scale	C04 rank	FS	-	40 (3.922)	-	cmH2O
	C07 rank	ГЭ	-	70 (6.865)	-	(kPa)
	C10 rank		-	100 (9.807)	-	

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# ELECTRICAL CHARACTERISTICS

# Analog characteristics

(unless otherwise specified, Ta=25°C, VDD=VDDIO=3.3V)

Item	Symbol	Condition	Min.	Тур.	Max.	Unit.
VDD Current consumption	IvdDact	Pressure measure active	640	800	960	
VDD Current consumption	IvDDact         Pressure measure active         640         800           IvDDsd         Shutdown         -         0.01           IvDDIOact         Pressure measure active         1.4         2.5           IvDDIOact         Pressure measure active         1.4         2.5           IvDDIOact         Pressure measure active         1.4         2.5           IvDDIOsd         Shutdown         -         0.1           tcon1         MODE1         0.385         0.395           tcon2         MODE2         0.770         0.790           tcon3         MODE3         1.54         1.58	0.1	μΑ			
VDDIO Current	IvddiOact	Pressure measure active	1.4	2.5	3.0	
consumption	Ivddiosd	Shutdown	-	0.1	0 960 μA 1 0.1 μA 5 3.0 μA 1 1.0 μA 95 0.405 90 0.810 msec 8 1.62	
Commission time (astro-4)	t <sub>con1</sub>	MODE1	0.385	0.395	0.405	
	t <sub>con2</sub>	MODE2	0.770	0.790	0.810	mcoc
conversion time (note.)	t <sub>con3</sub>	MODE3	1.54	1.58	1.62	msec
consumption Conversion time (note <sup>4</sup> )	t <sub>con4</sub>	MODE4	3.08	3.16	3.24	

note<sup>4</sup>: The conversion time is longer when the temperature is measured once every 256 times and the characteristic correction is updated.

# Digital I/O

(unless otherwise specified, Ta=25°C, VDD=3.0~3.6V, VDDIO=1.2~3.6V)

Item	Symbol	Conditions	Min.	Тур.	Max.	Unit
Input voltage High level	$V_{\text{IH}}$	-	0.8 × VDDIO	-	VDDIO +0.3	V
Input voltage Low level	VIL	-	-0.3	-	0.2 × VDDIO	V
Output voltage High level	V <sub>OH1</sub>	VDDIO $\geq 2.0V$ I <sub>OH</sub> =-3mA	VDDIO -0.4	-	-	V
	V <sub>OH2</sub>	VDDIO < 2.0V $I_{OH}=-1mA$	0.8 × VDDIO		-	V
Output voltage Low level	Vol1	$VDDIO \ge 2.0V$ $I_{OL}=3mA$	-	-	0.4	V
	Vol2	VDDIO < 2.0V $I_{OL}=1mA$	-	-	0.2 × VDDIO	V

# C02 rank Pressure sensor characteristics

(unless otherwise specified, Ta=	25°C, VDD=3.3V, VDDIO=1.2~3.6V)
----------------------------------	---------------------------------

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Operating pressure range	P <sub>OPR</sub>	-	-20	-	20	cmH2O
Full Scale	FS	-	-	20	-	cmH2O
Pressure resolution	P <sub>Res</sub>	-	-	0.00001	-	cmH2O
	P <sub>Eres1</sub>	MODE1 (tcon1 = Typ 0.395ms)	-	0.019	0.076	
Pressure effective	P <sub>Eres2</sub>	MODE2 (tcon2 = Typ 0.790ms)	-	0.009	0.036	cmH2O
resolution	P <sub>Eres3</sub>	MODE3 (tcon3 = Typ 1.58ms)	-	0.004	0.016	RMS
	P <sub>Eres4</sub>	MODE4 (tcon4 = Typ 3.16ms)	-	0.002	0.008	
Pressure measurement	P <sub>Err</sub>	-20 ~ 20cmH2O Ta = 0°C~50°C	-2.0	-	2.0	%FS
Pressure measurement error		-20 ~ 20cmH2O Ta = -20°C~60°C	-6.0	-	6.0	(note <sup>5</sup> )
Duana ana ang ang ang ang ang ang ang ang	_	-20 ~ 20cmH2O Ta = 0°C∼50°C	-1.30	-	1.30	%FS
Pressure span accuracy	P <sub>Sacc</sub>	-20 ~ 20cmH2O Ta = -20°C~60°C	-0.00001-CmH2O $395ms$ )-0.0190.076			
Pressure span accuracy Long term drift	Psitd	$-20 \sim 20 \text{ cmH2O}$ $Ta = 0^{\circ}\text{C} \sim 50^{\circ}\text{C}$ $Test \text{ condition}$ $= 0 \sim 50^{\circ}\text{C} 1000\text{h}$	-	-	±0.7	
Duccessing live and the	Ĺ	-20 ~ 20cmH2O Ta = 0°C∼50°C	-0.44	-	0.44	%FS
Pressure linearity	PL	-20 ~ 20cmH2O Ta = -20°C~60°C	-1.20	-	1.20	(note <sup>5</sup> )

note<sup>5</sup>: Ratio to Full Scale (20cmH2O).

## C04 rank Pressure sensor characteristics

(unless otherwise specified, Ta=25°C, VDD=3.3V, VDDIO=1.2~3.6V)

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Operating pressure range	P <sub>OPR</sub>	-	-40	-	40	cmH2O
Full Scale	FS	-	-	40	-	cmH2O
Pressure resolution	P <sub>Res</sub>	-	-	0.00001	-	cmH2O
	P <sub>Eres1</sub>	MODE1 (tcon1 = Typ 0.395ms)	-	0.019	0.076	
Pressure effective	P <sub>Eres2</sub>	MODE2 (tcon2 = Typ 0.790ms)	-	0.009	0.036	cmH2O
resolution	P <sub>Eres3</sub>	MODE3 (tcon3 = Typ 1.58ms)	-	0.004	0.016	RMS
	P <sub>Eres4</sub>	MODE4 (tcon4 = Typ 3.16ms)	-	0.002	0.008	
Pressure measurement	PErr	-40 ~ 40cmH2O Ta = 0°C∼50°C	-1.0	-	1.0	%FS
error		-40 ~ 40cmH2O Ta = -20°C~60°C	-3.0		3.0	(note <sup>6</sup> )
Duccessing care a company	_	-40 ~ 40cmH2O Ta = 0°C∼50°C	-0.65	-	0.65	%FS
error Pressure span accuracy	Psacc	-40 ~ 40cmH2O Ta = -20°C~60°C	-2.00		2.00	(note <sup>6</sup> )
Pressure span accuracy Long term drift	Psitd	$-40 \sim 40 \text{ cmH2O}$ Ta = 0°C $\sim$ 50°C Test condition = 0 $\sim$ 50°C 1000h	-	-	±0.35	%FS (note <sup>6</sup> )
Durana lineath		-40 ~ 40cmH2O Ta = 0°C∼50°C	-0.22	-	0.22	%FS
Pressure linearity	PL	-40 ~ 40cmH2O Ta = -20°C~60°C	-0.60		0.60	(note <sup>6</sup> )

note<sup>6</sup>: Ratio to Full Scale (40cmH2O).

# C07 rank Pressure sensor characteristics

(unless oth	erwise specified	, Ta=25°C,	VDD=3.3V	, VDDIO=1.2~3.6V)	)
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Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Operating pressure range	P <sub>OPR</sub>	-	-70	-	70	cmH2O
Full Scale	FS	-	-	70	-	cmH2O
Pressure resolution	P <sub>Res</sub>	-	-	0.00002	-	cmH2O
	P <sub>Eres1</sub>	MODE1 (tcon1 = Typ 0.395ms)	-	0.019	0.076	
Pressure effective	P <sub>Eres2</sub>	MODE2 (tcon2 = Typ $0.790$ ms)	-	0.009	0.036	cmH2O RMS
resolution	P <sub>Eres3</sub>	MODE3 (tcon3 = Typ 1.58ms)	-	0.004	0.016	
-	P <sub>Eres4</sub>	MODE4 (tcon4 = Typ 3.16ms)	-	0.002	0.008	
Pressure measurement	P	-70 ~ 70cmH2O Ta = 0°C~50°C	-1.0	-	1.0	%FS
error	P <sub>Err</sub>	-70 ~ 70cmH2O Ta = -20°C <b>~</b> 60°C	-3.0	-	3.0	(note <sup>7</sup> )
	D	-70 ~ 70cmH2O Ta = 0°C∼50°C	-0.65	-	0.65	%FS
Pressure span accuracy	Psacc	-70 ~ 70cmH2O Ta = -20°C <b>~</b> 60°C	-2.00	-	2.00	(note <sup>7</sup> )
Pressure span accuracy Long term drift	Psitd	$-70 \sim 70 \text{ cmH2O}$ Ta = 0°C $\sim$ 50°C Test condition = 0 $\sim$ 50°C 1000h	-	-	±0.35	%FS (note <sup>7</sup> )
Drocours linearity	D	-70 ~ 70cmH2O Ta = 0°C∼50°C	-0.40	-	0.40	%FS
Pressure linearity	PL	-70 ~ 70cmH2O Ta = -20°C~60°C	-0.60	-	0.60	(note <sup>7</sup> )

note<sup>7</sup>: Ratio to Full Scale (70cmH2O).

# C10 rank Pressure sensor characteristics

(unless otherwise specified, Ta	a=25°C, VDD=3.3V	, VDDIO=1.2~3.6V)
---------------------------------	------------------	-------------------

Item	Symbol	Condition	Min.	Тур.	Max.	Unit
Operating pressure range	P <sub>OPR</sub>	-	-100	-	100	cmH2O
Full Scale	FS	-	-	100	-	cmH2O
Pressure resolution	P <sub>Res</sub>	-	-	0.00002	-	cmH2O
	P <sub>Eres1</sub>	MODE1 $(tcon1 = Typ 0.395ms)$	-	0.019	0.076	
Pressure effective	P <sub>Eres2</sub>	MODE2 (tcon2 = Typ 0.790ms)	-	0.009	0.036	cmH2O
resolution	P <sub>Eres3</sub>	MODE3 (tcon3 = Typ 1.58ms)	- 0.004		0.016	RMS
	P <sub>Eres4</sub>	MODE4 (tcon4 = Typ 3.16ms)	-	0.002	0.008	
Pressure measurement	D	-100 ~ 100cmH2O Ta = 0°C~50°C	-1.0	-	1.0	%FS
error	P <sub>Err</sub>	-100 ~ 100cmH2O Ta = -20°C~60°C	-3.0	-	3.0	(note <sup>8</sup> )
Duana ana ang ang ang ang ang ang ang ang	P	-100 ~ 100cmH2O Ta = 0°C~50°C	-0.65	-	0.65	%FS
Pressure span accuracy	P <sub>Sacc</sub>	-100 ~ 100cmH2O Ta = -20°C~60°C	-2.00	-	2.00	(note <sup>8</sup> )
Pressure span accuracy Long term drift	Psitd	$-100 \sim 100 \text{cmH2O}$ $Ta = 0^{\circ}\text{C} \sim 50^{\circ}\text{C}$ $Test \text{ condition}$ $= 0 \sim 50^{\circ}\text{C} 1000 \text{h}$	-	-	±0.35	%FS (note <sup>8</sup> )
Duccesure linearity		-100 ~ 100cmH2O Ta = 0°C∼50°C	-0.40	-	0.40	%FS
Pressure linearity	PL	-100 ~ 100cmH2O Ta = -20°C~60°C	-0.60	-	0.60	(note <sup>8</sup> )

note<sup>8</sup>: Ratio to Full Scale (100cmH2O).

## Temperature sensor characteristics

(unless otherwise specified, Ta=25°C, VDD=3.3V VDDIO=1.2~3.6V)

Item	Symbol	Conditions	Min.	Тур.	Max.	Unit
Temperature measurement error	T <sub>acc</sub>	0°C~ 50°C Initial temperature ADC value (Timing Chart Temperature n=1st)	-2.0	-	2.0	°C

#### Definition of characteristics

#### Pressure measurement value PResult

It is the device output value obtained by Read Pressure Result Command.

#### Pressure resolution P<sub>Res</sub>

This Value is equivalent to 1LSB of output digital value.

#### Pressure effective resolution PEres

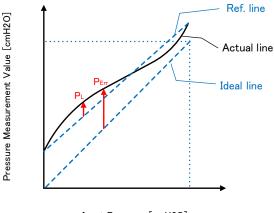
Measure 16 points after the pressure output is stable, and it is the standard deviation of the 16 points.

#### Pressure measurement error PErr

It is the deviation amount of the Pressure measurement value from the ideal line. (Refer to Fig. 4) Fig. 5 shows source of error included in the pressure measurement error.

#### **Pressure linearity PL**

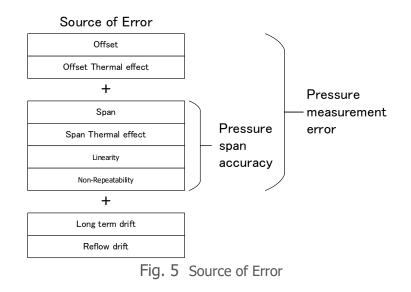
It is the amount of deviation from the Ref. line connecting measurement value –FS cmH2O with FS cmH2O. (Refer to Fig. 4



Input Pressure [cmH20] Fig. 4 Definition of Characteristics

#### Pressure span accuracy Psacc

It is the accuracy removing the error caused by the offset from the pressure measurement error. (Refer to Fig. 5)



#### Pressure span accuracy Long term drift Psitd

The amount of fluctuation in Pressure span accuracy over a long term.

## FUNCTION EXPLANATION

#### **Function Outline**

The MMR920 is consists of piezo resistive pressure sensor and an analog front end IC.

It converts analog output voltage from piezo resistive pressure sensor to digital value of 24 bits, and corrects and outputs variations of sensor characteristics due to variations of temperature and process.

Conversion time and Pressure effective resolution are selectable with the mode of different four. Conversion time and Pressure effective resolution are in the relationship of trade-off.

Noise reduction is possible by a built-in Low Pass Filter. Cutoff frequency of Low Pass Filter can be changed.

# State transition table

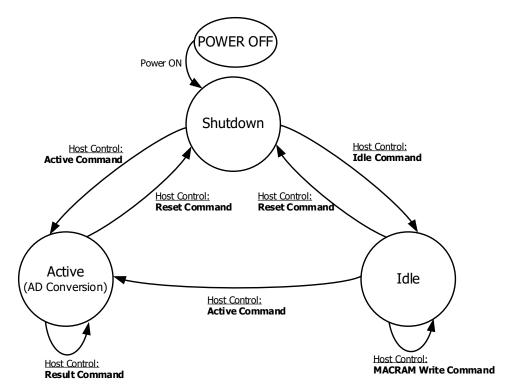


Fig. 6 State transition diagram

Table 2 State transition	on table
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State Command	Shutdown	Active	Idle
Reset	Power on Reset & Initial Boot =>Shutdown	Power on Reset & Initial Boot =>Shutdown	Power on Reset & Initial Boot =>Shutdown
Active	Reset & Boot Load	Ignore(note <sup>9</sup> )	=>Active state
	=>Active state(AD conversion)	=>Keep state	(AD conversion)
Result	Ignore(note <sup>9</sup> )	Output result	Do not issue(note <sup>10</sup> )
	=>Keep state	=>Keep state	=>Keep state
Idle	Reset & Boot Load =>Idle state	Do not issue(note <sup>11</sup> ) =>Idle state	=>Keep state
MACRAM Write	Ignore(note <sup>9</sup> )	Do not issue(note <sup>11</sup> )	Change cutoff frequency
	=>Keep state	=>Keep state	=>Keep state
Status	Output code	Output code	Output code
	=>Keep state	=>Keep state	=>Keep state

note<sup>9</sup>: NACK is returned to the command.

note<sup>10</sup>: The correct result isn't output. Additionally, ACK is returned to the command.

note<sup>11</sup>: Although command is acceptable, it goes unintended behavior since sequence is running.

# Command code

	Table 3 Command code list										
	Command										
	Name	HEX.		•	1	BI		-	-	-	Applicable format
	Hame		C7	C6	C5	C4	C3	C2	C1	C0	
	Reset	0x72	0	1	1	1	0	0	1	0	<u>SPI Write format</u> <u>I2C Write format</u>
		Reset	and Re	eturn to	Shutdo	wn stat	e. It be	comes	busy fo	r the ma	aximum 10msec.
	Idle	0x94	1	0	0	1	0	1	0	0	SPI Write format I2C Write format
		Start	Start up the internal circuit and put it in the idle state.								
	Measure at MODE 1	0xA0	1	0	1	0	0	0	0	0	
	Measure at MODE 2	0xA2	1	0	1	0	0	0	1	0	SPI Write format
Active	Measure at MODE 3	0xA4	1	0	1	0	0	1	0	0	I2C Write format
	Measure at MODE 4	0xA6	1	0	1	0	0	1	1	0	
	Start AD conversion.										

	Table 4 Command code list (continued)										
Command					Con	nmand Co					
Name		HEX.				BI					Applicable format
			C7	C6	C5	C4	C3	C2	C1	C0	
Norm	al	0xC0	1	1	0	0	0	0	0	0	SPI Write/Read format
With Low Pa	ass Filter	0xC4	1	1	0	0	0	1	0	0	I2C Combined format
Read Pressure R	esult	It out A neg About 0 ~ 8 ~ -83 Howe condi C02 r Press Outpu HE2 8000 C2F7 E17B FFFF 0000 0000 1E84 3D09 7FFF 0000 0000 1E84 3D09 7FFF 0000 0000 1E84 3D09 7FFF 0000 0000 1E84 3D09 7FFF 00000 03567 4C4B	puts th           jative n           jative n           ioutpui           i388607           i388607           i88608           isever, th           tion can           ank, CC           ure value           ure value           isever, th           ion can           ion h           ion h	e result umber i t range, 7), in cas e result n't be gu 04 rank ue = DE 04 rank ue = DE -83886 -40000 -20000 -20000 -20000 -20000 -20000 -20000 -20000 -20000 -20000 -20000 -20000	of pressexpresse	egative of asuremeneed. )^5 -83.8860 -40.0000 -20.0000 -20.0000 0.0000 20.0000 40.0000 83.8860 / 10^5 Pres -167.772 100.0000 -70.0000 0.0000 0.0000	2's con ive out putput output nt wher <u>sure</u> <u>38 cmH</u> <u>30 cmH}</u> <u>30 cmH</u> <u>30 cmH</u> <u>30 cmH</u> <u>30 cmH}</u> <u>30 cmH} <u>30 cmH</u> <u>30 cmH</u> <u>30 cmH}</u> <u>30 cmH} <u>30 cmH</u> <u>30 cmH}</u> <u>30 cmH} <u>30 cmH}</u></u></u></u>	nplemen put : 00 : FFFFF n being 20 20 20 20 20 20 20 20 20 20 20 20 20	nt. 10000 h F h ~ 8	~ 7FFF 00000	st. FF h (in decimal number : -1 h recommended operating

Table 4	Command	code list	(continued)
---------	---------	-----------	-------------

	Command Code list (continued)										
Command Name	HEX.					BI					Applicable format
Name		C7	C6	(	C5	C4	C3	C2	C1	C0	
	0xC2	1	1		0	0	0	0	1	0	SPI Write/Read format I2C Combined format
Read Temperature Result	It outp A nega About 0 ~ 83 ~ -838 Howey condit	ative nu output 388607 38608) ver, the ion can erature <u>t exam</u>	e resul umber range ), in ca e resul t be g value ple: DEC	t of p is ex , in c ase o t of n juarai = DE	pressu presse ase of f nega neasu nteed.	re mea ed by 2 positi ative o remen 	asureme 2's comp ve outp utput : t when	blemen ut : 000 FFFFFF being v being v <u>c</u>	0000 h ^ h ~ 80	- 7FFFF 0000 h	F h (in decimal number : (in decimal number : -1 recommended operating
	0x80	1	0		0	0	0	0	0	0	SPI Write/Read format I2C Combined format
					-		IC conc				
Status	D7	D6	D5	D4	D3	D2	D1	D0	State		
	0	0	0	0	0	0	0	0	Shutdo	wn	
	1	1	1	0	0	1	0	1	Idle		
	1	1	1	0	1	1	0	1	Active		
MACRAM Write	0xE4	1	1		1	0	0	1	0	0	SPI MACRAM Write format I2C MACRAM Write format (special format)
	It is us	sed for	writing	g filte	er coef	fficient	. For th	e filter	coefficie	ent, refe	er to <u>LowPassFilter</u> .

Table 5	Command	code list	(continued)
---------	---------	-----------	-------------

### Flow chart of pressure/temperature measurement

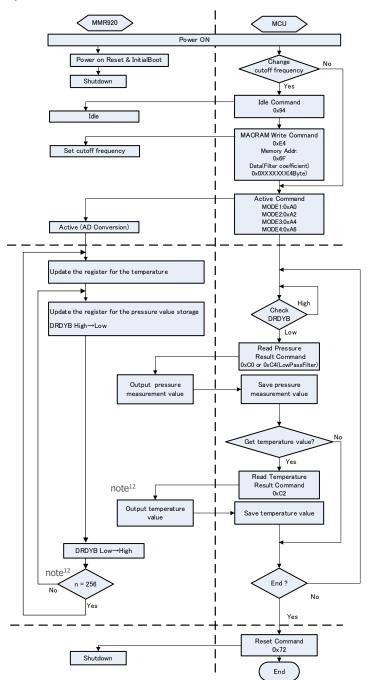
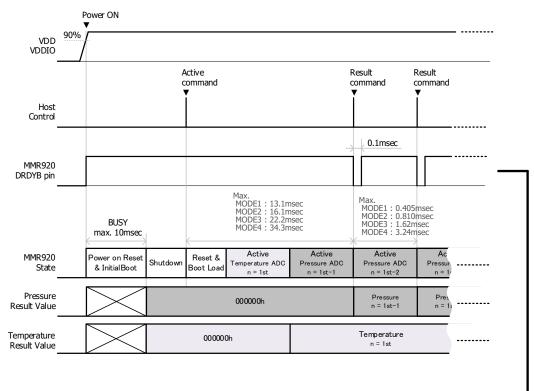


Fig. 7 Flow chart of pressure/temperature measurement

note<sup>12</sup>:Temperature is measured once every 256 times and the pressure characteristic correction is updated. Conversion time will be longer at this timing.

# **Timing Chart**



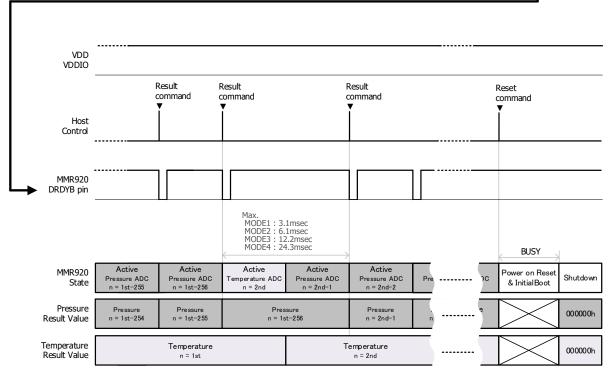


Fig. 8 Timing Chart

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## Low Pass Filter

Noise reduction is possible by a built-in Low Pass Filter. Pressure value with Low Pass Filter applied can be got using command code 0xC4. Cutoff frequency fc can be changed by filter coefficient 4Bytes calculated by the equation (1). Filter coefficient is written to the IC using the MACRAM Write command in the idle state. Filter coefficient is cleared to the default value in the shutdown state.

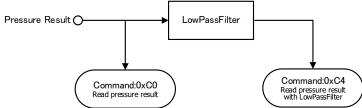


Fig. 9 Low Pass Filter Configuration

Tuble of example of character with Low Fass Filter								
Cutoff frequency	No filter	fc=100Hz	fc=10Hz					
Pressure effective resolution example [cmH2O RMS]	MODE1	0.019	0.012	0.0068				
	MODE2	0.008	0.0064	0.0034				
	MODE3	0.0044	0.0036	0.0022				
	MODE4	0.0025	0.0023	0.0013				

## Table 6 example of character with Low Pass Filter

#### Filter coefficient equation

Filter coefficient(4Bytes) =  $2^{27} \times \exp(-2\pi \times f_c \times t_{con})$ ....(Eq1)

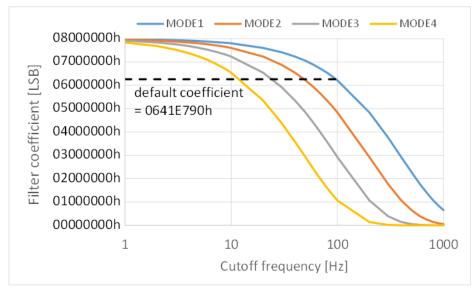


Fig. 10 Filter coefficient example

## SERIAL COMMUNICATION INTERFACE

It supports SPI and I2C as an interface for serial communication. SPI (max. 5Mbps) or I2C (max.3.4Mbps) can be selected by PSEL terminal. When PSEL terminal is set to High, SPI will be selected. When it is set to Low, I2C will be selected. Please set High voltage of PSEL terminal the same potential as VDDIO terminal.

## Baud rate

\* This item is not inspected at the time of shipment. (unless otherwise specified, Ta=25°C, VDD=3.0~3.6V)

Item	Symbol	Conditions	Min.	Тур.	Max.	Unit	
	BR <sub>I2C1</sub>	$VDDIO \ge 2.0V$ $Cb \le 100 pF$	-	-	3.4		
	BR <sub>I2C2</sub>	VDDIO < 2.0V Cb≦100pF	-	-	0.4		
I2C communication speed	BR <sub>I2C3</sub>	VDDIO ≧ 2.0V Cb≦400pF	-	-	1.7		
	BR <sub>I2C4</sub>	VDDIO < 2.0V Cb≦400pF	-	-	0.4	b.d.e.e.e	
	<b>BR</b> SPI1	VDDIO ≧ 2.0V Cb≦100pF	-	-	5.0	Mbps	
	<b>BR</b> <sub>SPI2</sub>	VDDIO < 2.0V Cb≦100pF	-	-	1.0		
SPI communication speed	BR <sub>SPI3</sub>	VDDIO ≧ 2.0V Cb≦400pF	-	-	2.5		
	BR <sub>SPI4</sub>	VDDIO < 2.0V Cb≦400pF	-	-	0.5		

# **SPI AC Characteristics**

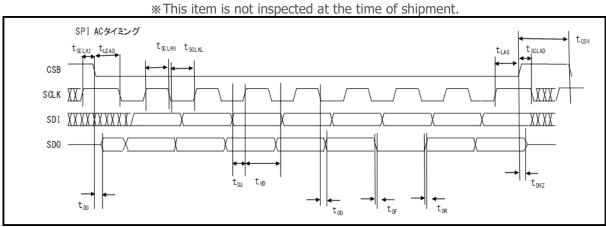


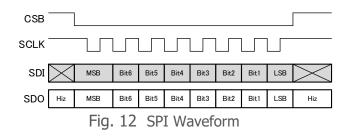
Fig. 11 SPI AC timing chart

Table 7	SPI AC	Characteristics
---------	--------	-----------------

Items	Symbol	VDDI	VDDIO<2V		VDDIO≧2V		
Items	Symbol	min.	max.	min.	max.	Unit	
SCLK frequency (Duty 50±10%)	<b>f</b> sclk	-	1	-	5	MHz	
SCLK High period (90%~90%)	t <sub>sclkh</sub>	400		80	-	ns	
SCLK Low period (10%~10%)	tsclkl	400		80	-	ns	
SCLK wait time	tsclki	500	-	100	-	ns	
SCLK Delay time	tsclkd	0	-	0	-	ns	
CSB High period (90%~90%)	tcsн	1000	-	200	-	ns	
Time from CSB falling to SCLK falling	tlead	0	-	0	-	ns	
Time from SCLK rising to CSB rising	t <sub>LAG</sub>	500	-	100	-	ns	
SDI setup time	tsu	100	-	10	-	ns	
SDI hold time	t <sub>HD</sub>	10	-	10	-	ns	
SDO rise time (Load 100pF)(10%~90%)	t <sub>DR</sub>		50	-	50	ns	
SDO fall time (Load 100pF)(10%~90%)	t <sub>DF</sub>		50	-	50	ns	
SDO output delay time (Load 100pF)	t <sub>DDY</sub>	-	120	-	60	ns	
Time from CSB falling to SDO output (Load 100pF)	tacc	-	120	-	60	ns	
Time from CSB rising to SDO output HiZ (Load 100pF)	t <sub>DHZ</sub>	-	170	-	170	ns	

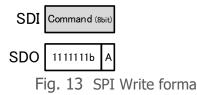
# SPI format

The basic format of SPI is shown below. The relationship between clock(SCLK) and data(SDI/SDO) is Mode3. Data send/receive is started when CSB becomes low level from the status when SCLK is high level. Data is updated on falling edges of the SCLK, and sampled on rising edges of the SCLK. Data send/receive is ended when CSB becomes high level from the status when SCLK is high level.



#### **SPI Write format**

Please send command code of 8 bits. When their commands are received, it turns over ACK to 8 bits.



#### **SPI Write/Read format**

Please send command code of 8 bits. When the command is received, it turns over ACK to 8 bits and it outputs the data MSB first.

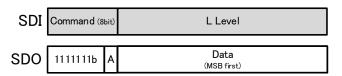


Fig. 14 SPI Write/Read format

#### **SPI MACRAM Write format**

Please send command code (0xE4) and memory address (0x6F). When command is received, it turns over ACK to 8 bits. Then please send Filter coefficient of 4Bytes MSB first. After receiving data, it becomes busy for the maximum 15msec in order to data- writing. During this time, 00h which indicates busy is output. When data- writing is completed, 01h is output.

#### How to discern busy:

After sending write data, continue to input clock with maintaining communicating mode. Then, 00h is output to indicate that it is busy. When the writing has been completed, 01h will be output. \*The "00h" to indicate busy may sometimes be output or not depending on the clock frequency.

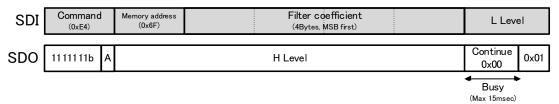


Fig. 15 SPI MACRAM Write forma

#### SPI ACK

When command code which is send in each SPI format is received, it outputs L level to 8 bits as ACK. If command code is not accepted or command code is not valid, it outputs H Level to 8 bits as NACK.

# **I2C AC Characteristics**

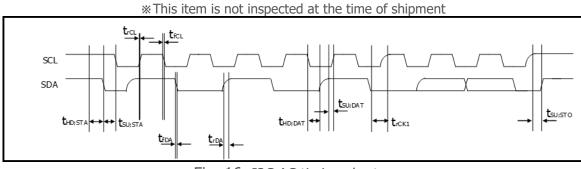




Table 8 I2C AC Characteria	istics
----------------------------	--------

		VDDIO < 2.0V VDDIO ≥ 2.0V							
Items	Symbol	Symbol Fast m		Hsmode				Unit	
items	Symbol Fast mode		Cb=100pF		Cb=400pF				
		min.	max.	min.	max.	min.	max.		
SCL frequency	<b>f</b> <sub>SCL</sub>	0	400kHz	0	3.4	0	1.7	MHz	
Start condition setup time	t <sub>su;sta</sub>	600	-	160	-	160	-	ns	
Start condition hold time	t <sub>HD;STA</sub>	600	-	160	-	160	-	ns	
Stop condition setup time	t <sub>su;sto</sub>	600	-	160	-	160	-	ns	
Data setup time	t <sub>su;dat</sub>	100	-	20	-	20	-	ns	
Data hold time (note <sup>13</sup> )	t <sub>HD;DAT</sub>	20	-	20	70	20	150	ns	
SCL rise time	t <sub>rCL</sub>	-	300	10	40	20	80	ns	
Rise time of SCL after ACK (When clock stretch is released.)	t <sub>rCL1</sub>	I	300	10	80	20	160	ns	
SCL fall time	t <sub>fCL</sub>	10	300	10	-	20	80	ns	
SDA rise time	t <sub>rDA</sub>	-	300	10	80	20	160	ns	
SDA fall time	t <sub>fDA</sub>	10	300	10	80	20	160	ns	

note<sup>13</sup>: This product does not have the function to retain data in SDA.

Please ensure the hold of SDA with 20nsec for the area where SCL falling edge is not defined.

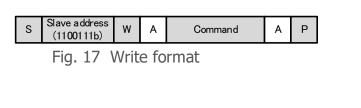
# I2C format

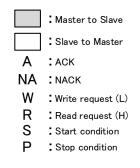
It conforms to I2C protocol except some special formats. I2C address is the total of 8 bits. The first 7 bits are slave address and the rest of 1 bit is R/W bit. Slave address for MMR920 (7 bits) is 0x67. I2C address (8 bits) will be 0xCE (Write) and 0xCF (Read) by combining with R/W bit.

_	Table 9 I2C address									
		I2C Address (8 bit)								
		Slave address (7 bit)							R/W bit	
	HEX.	A6	A5	A4	A3	A2	A1	A0	R/ W DIL	
	0xCE	1	1	0	0	1	1	1	0	
	0xCF	1	1	0	0	1	1	1	1	

#### **I2C Write format**

Please send I2C address of 8 bits (0xCE) by Write Mode. Then please send command code.





#### **Combined format**

Please send I2C address (0xCE) and the command code by Write Mode. Then please send I2C address (0xCF) by Read Mode. It outputs the data MSB first



Fig. 18 I2C Combined format

#### I2C MAC Write format (special format)

It is a format unique to this product that does not partially conform to I2C protocol. Please send I2C address (0xCE), the command (0xE4), and memory address (0x6F) by Write Mode. Then send the data of 4Bytes Filter coefficient. At this time, please be careful that NACK is returned after transmitting LSB. After receiving data, it becomes busy for the maximum 15msec in order to data- writing. During this time, SCL is put in clock stretch. When data- writing is completed, SCL is released.

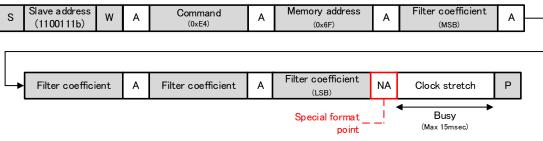


Fig. 19 I2C MACRAM Write format

## TYPICAL APPLICATION CIRCUIT

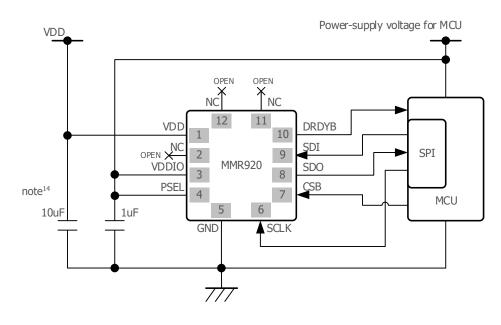


Fig. 20 Typical Electrical Connection (SPI)

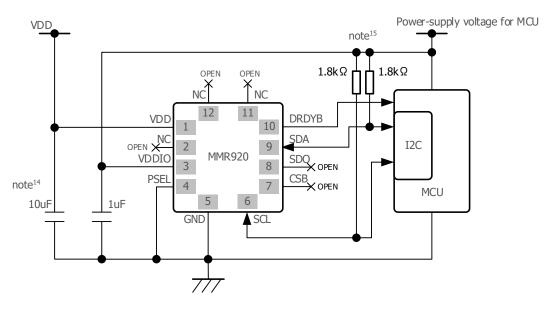


Fig. 21 Typical Electrical Connection (I2C)

note<sup>14</sup>: Place the bypass capacitor for the power supply as close to the IC as possible.

note<sup>15</sup>: The longer the bus line on the board, the larger the parasitic capacitance and communication waveform rounding becomes.

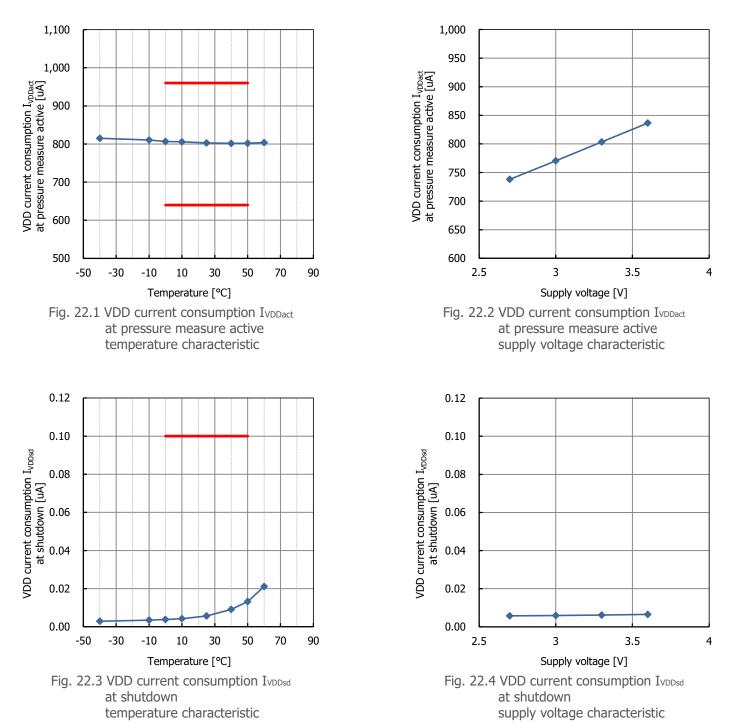
In this case, reduce the pull-up resistor to improve the communication waveform. (Min 1.2k ohm)

%It should be designed in accordance with "NXP's UM10204: I2C-bus specification and user manual".

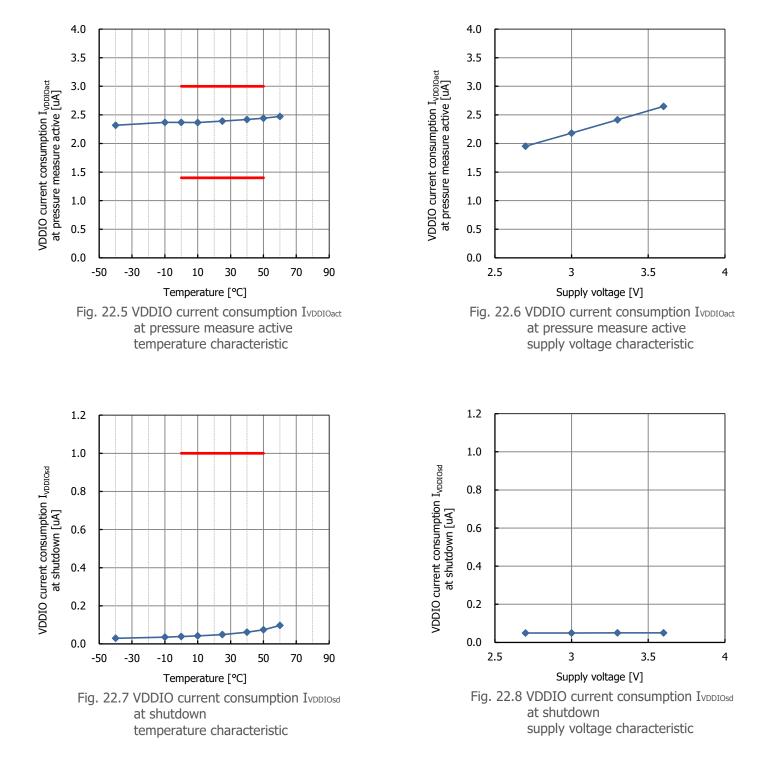
### TYPICAL PERFORMANCE CHARACTERISTICS

## Analog characteristics

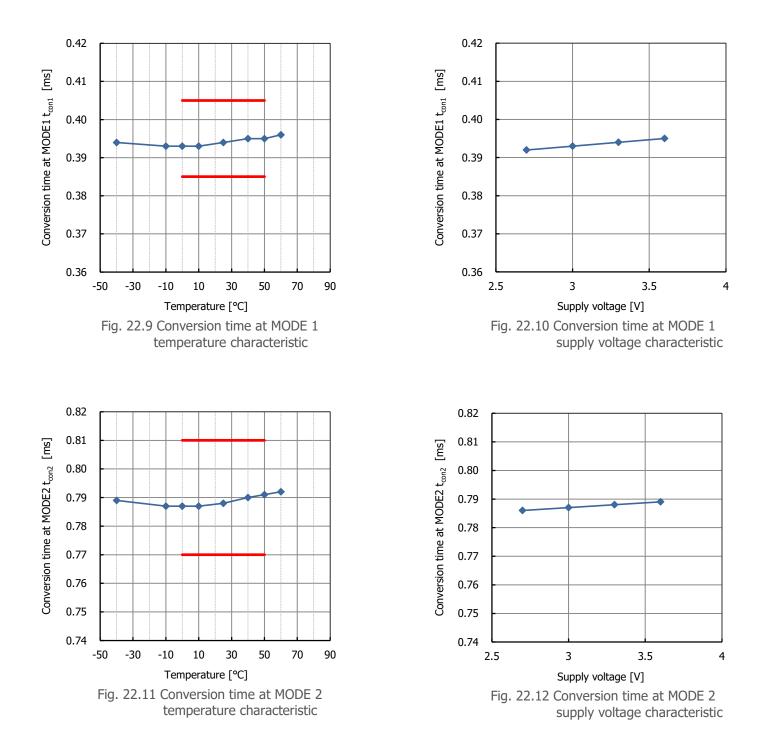
(unless otherwise specified, Ta=25°C, VDD=VDDIO=3.3V)



(unless otherwise specified, Ta=25°C,VDD=VDDIO=3.3V)

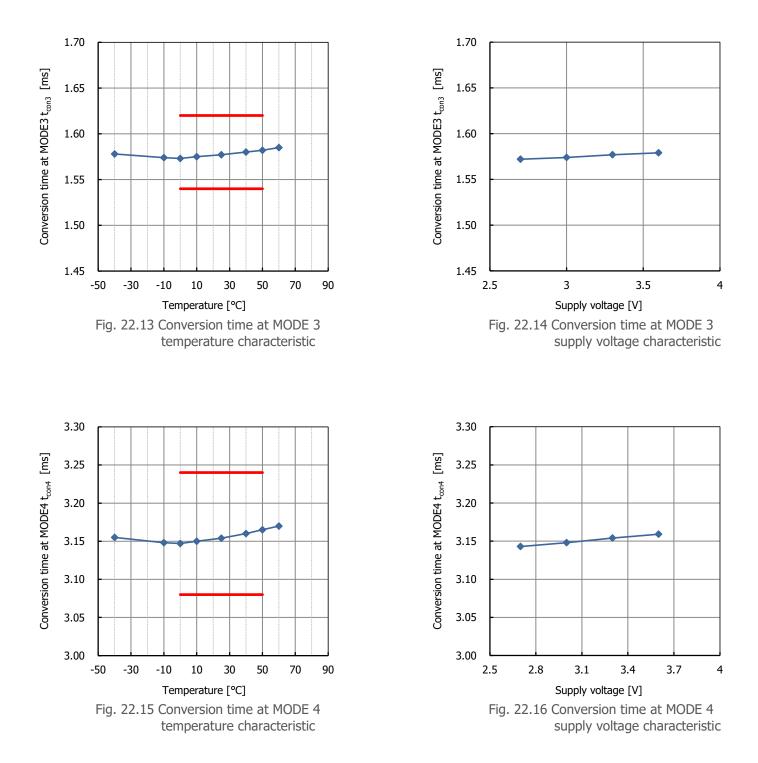


(unless otherwise specified, Ta=25°C,VDD=VDDIO=3.3V)



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#### C02 rank Pressure sensor characteristics

(unless otherwise specified, Ta=25°C,VDD=VDDIO=3.3V) TBD

#### C04 rank Pressure sensor characteristics

(unless otherwise specified, Ta=25°C,VDD=VDDIO=3.3V)

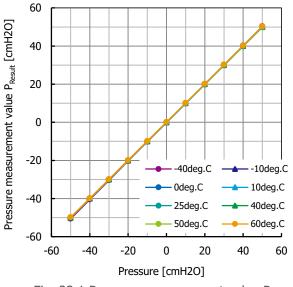
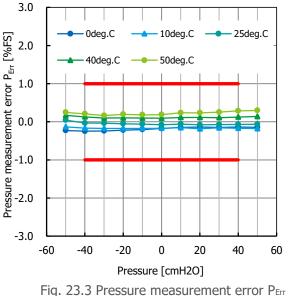


Fig. 23.1 Pressure measurement value P<sub>Result</sub> temperature characteristic



temperature characteristic 0~50deg.C

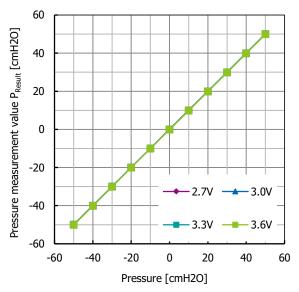
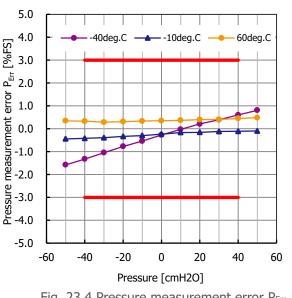
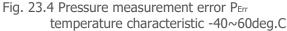


Fig. 23.2 Pressure measurement value P<sub>Result</sub> supply voltage characteristic





10

Temperature [°C]

-30

-10

30

temperature characteristic

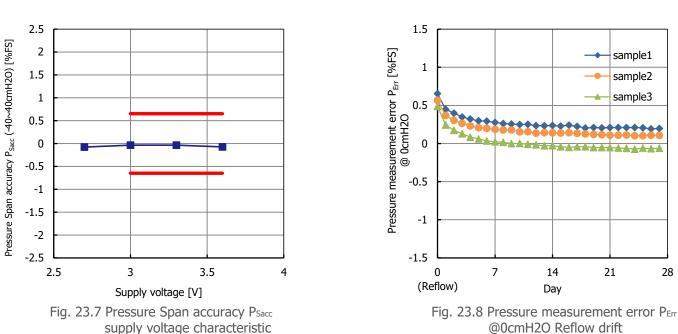
50

70

90

3.0 2.5 Pressure Span accuracy P<sub>Sacc</sub> (-40~40cmH2O) [%FS] 2.5 2.0 2.0 Pressure measurement error P<sub>Err</sub> [%FS] 1.5 1.5 1.0 1.0 0.5 0.5 0.0 0.0 -0.5 -0.5 -1.0 -1.0 -1.5 -1.5 -2.0 3.3V - 3.6V 3.0V -2.0 271/ -2.5 -2.5 -3.0 0 20 -40 -20 40 60 -50 -60 Pressure [cmH2O] Fig. 23.5 Pressure measurement error PErr Fig. 23.6 Pressure Span accuracy Psace supply voltage characteristic 2.5 1.5 2

(unless otherwise specified, Ta=25°C,VDD=VDDIO=3.3V)



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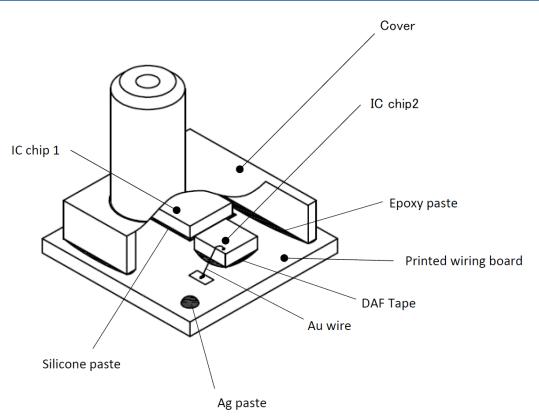
### C07 rank Pressure sensor characteristics

(unless otherwise specified, Ta=25°C,VDD=VDDIO=3.3V) TBD

### C10 rank Pressure sensor characteristics

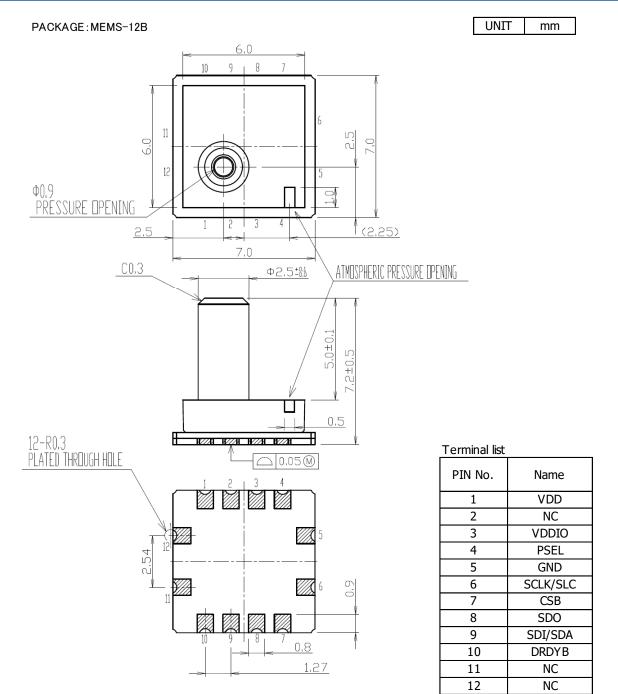
(unless otherwise specified, Ta=25°C,VDD=VDDIO=3.3V) TBD

# PACKAGE STRUCTURE



Part Name	Material	Wetted Material	Remarks
IC chip 1	Silicon (Si)	<b>&gt;</b>	
IC chip i	Aluminium (Al), Tungsten (W)		
IC chip 2	Si, Al, W, Copper (Cu), Tantalum (Ta)		
Printed wiring board	Epoxy resin, Glass fiber, Acrylic resin		
Printed wiring board	Cu, Nickel (Ni), Gold (Au)		
Cover	PPS, Glass fiber, Carbon black	<b>&gt;</b>	
Au wire	Au		
Silicone paste	Silicone, SiO2	<b>&gt;</b>	
DAF Tape	Epoxy resin		
Epoxy paste	Epoxy resin, SiO2, Carbon Black	✓	
Ag paste	Silver (Ag), Epoxy resin		

# DIMENSIONS



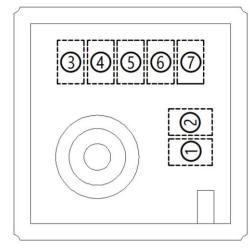
Print	circuit	board	specifications	

Time on oure board opcontoacte	
Grade	BT Resin
UL	94V-0
Thickness	0.6±0.1
Structure	2Layers PCB with through holes
Parts assemble	One side
Resist	Both side

No. A01-MEMS12B-0002

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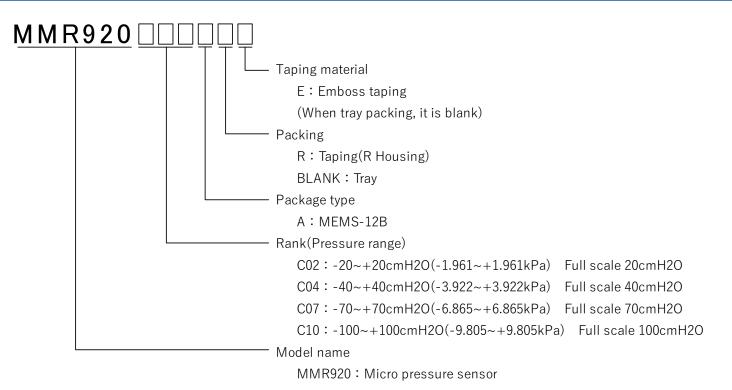
# MARKING CONTENTS



1	Model	name	mar	king				
U	MMF	R920	L					
	Ra	ank	marking					
	C	02		02				
2~4	C	04	C	04				
	C	07	C	07				
	C	10	C	10				
5		Producti	ion year					
			on month					
	month	marking	month	marking				
	JAN	1	JUL	7				
	FEB	2	AUG	8				
6	MAR	3	SEP	9				
	APR	4	OCT	J				
	MAY	5	NOV	К				
	JUN	6	DEC	L				
	Production day							
	day	marking	day	marking				
	1	1	16	G				
	2	2	17	Н				
	3	3	18	J				
	4	4	19	К				
	5	5	20	L				
	6	6	21	М				
$\bigcirc$	7	7	22	Ν				
U	8	8	23	Р				
	9	9	24	R				
	10	Α	25	S				
	11	В	26	Т				
	12	С	27	U				
	13	D	28	V				
	14	E	29	W				
	15	F	30	Х				
			31	Y				

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### PRODUCT NAME



### PRODUCT LINEUP

Product Name	Rank	Pressure Range Packing		Status	
MMR920C02A	C02	-20~20cmH2O(-1.961~1.961kPa)	Tray	Planning	
MMR920C02ARE	C02	-20~20cmH2O(-1.961~1.961kPa)	Taping(R)	Planning	
MMR920C04A	C04	-40~40cmH2O(-3.922~3.922kPa)	Tray	Developing	
MMR920C04ARE	C04	-40~40cmH2O(-3.922~3.922kPa)	Taping(R)	Developing	
MMR920C07A	C07	-70~70cmH2O(-6.865~6.865kPa)	Tray	Planning	
MMR920C07ARE	C07	-70~70cmH2O(-6.865~6.865kPa)	Taping(R)	Planning	
MMR920C10A	C10	-100~100cmH2O(-9.807~9.807kPa)	Tray	Planning	
MMR920C10ARE	C10	-100~100cmH2O(-9.807~9.807kPa)	Taping(R)	Planning	

# PRESSURE SENSOR LINEUP

Function	Product Name	Size [mm] (L x W x H)	Pressure Range [Pa]	Full Scale [Pa]	Pressure Measurement error [%FS]	Span Accuracy [%FS]	Effective Resolution [PaRMS]	Packing	Halogen	Status
	MMR920C02A	7 x 7 x 7.2	-1,961 ~ 1,961	1,961	2.0	1.30	0.2	Tray	Contain	Planning
	MMR920C02ARE	7 x 7 x 7.2	-1,961 ~ 1,961	1,961	2.0	1.30	0.2	Taping (R)	Contain	Planning
	MMR920C04A	7 x 7 x 7.2	-3,922 ~ 3,922	3,922	1.0	0.65	0.2	Tray	Contain	Developing
	MMR920C04ARE	7 x 7 x 7.2	-3,922 ~ 3,922	3,922	1.0	0.65	0.2	Taping (R)	Contain	Developing
	MMR920C07A	7 x 7 x 7.2	-6,865 ~ 6,865	6,865	1.0	0.65	0.2	Tray	Contain	Planning
Gaus	MMR920C07ARE	7 x 7 x 7.2	-6,865 ~ 6,865	6,865	1.0	0.65	0.2	Taping (R)	Contain	Planning
Gage Pressure	MMR920C10A	7 x 7 x 7.2	-9,807 ~ 9,807	9,807	1.0	0.65	0.2	Tray	Contain	Planning
Sensor	MMR920C10ARE	7 x 7 x 7.2	-9,807 ~ 9,807	9,807	1.0	0.65	0.2	Taping (R)	Contain	Planning
	MMR906XAN	6 x 5 x 7.2	-1,000 ~ 40,000	40,000	-	0.66	1.0	Tray	Free	MP
	MMR906XARE	6 x 5 x 7.2	-1,000 ~ 40,000	40,000	-	0.66	1.0	Taping (R)	Free	MP
	MMR902A34A	7 x 7 x 7.2	-1,000 ~ 40,000	40,000	2.3	0.66	0.7	Tray	Free	MP
	MMR902A34ABE	7 x 7 x 7.2	-1,000 ~ 40,000	40,000	2.3	0.66	0.7	Taping (B)	Free	MP
	MMR902A34ARE	7 x 7 x 7.2	-1,000 ~ 40,000	40,000	2.3	0.66	0.7	Taping (R)	Free	MP
	MMR940C02A	29 x 18 x 14.25	-1,961 ~ 1,961	1,961	(2.0)	1.30	0.2	Tray	Contain	Planning
Differential	MMR940C04A	29 x 18 x 14.25	-3,922 ~ 3,922	3,922	(1.0)	0.65	0.2	Tray	Contain	Developing
Pressure Sensor	MMR940C07A	29 x 18 x 14.25	-6,865 ~ 6,865	6,865	(1.0)	0.65	0.2	Tray	Contain	Planning
	MMR940C10A	29 x 18 x 14.25	-9,807 ~ 9,807	9,807	(1.0)	0.65	0.2	Tray	Contain	Planning

## NOTES

#### **Safety Precautions**

- Though Mitsumi Electric Co., Ltd. (hereinafter referred to as "Mitsumi") works continually to improve our product's quality and reliability, semiconductor products may generally malfunction or fail. Customers are responsible for complying with safety standards and for providing adequate designs and safeguards for their hardware, software and systems which minimize risk and avoid situations in which a malfunction or failure of this product could cause loss of human life, bodily injury, or damage to property, including data loss or corruption. Before customers use this product, create designs including this product, or incorporate this product into their own applications, customers must also refer to and comply with (a) the latest versions or all of our relevant information, including without limitation, product specifications, data sheets and application notes for this product and (b) the user's manual, handling instructions or all relevant information for any products which is to be used, or combined with this products. Customers are solely responsible for all aspects of their own product design or applications; (b) evaluating and determining the appropriateness of the use of this product in this document, or in charts, diagrams, programs, algorithms, sample applications. Mitsumi assumes no liability for customers' product design or applications.
- This product is intended for applying to computers, OA units, communication units, instrumentation units, machine tools, industrial robots, AV units, household electrical appliances, and other general electronic units.
- If you have any intentions to apply this product to the units related to the control and safety of transportation units (vehicles, trains, etc.), traffic signaling units, disaster-preventive & burglar-proof units, or the like, contact our sales representatives in advance.
- Don't apply this product to any aeronautical & space systems, submarine repeaters, nuclear power controllers, medical units involving the human life, or the like.
- Before using this product, even when it is not used for the usage written above, notify and present us beforehand if special care and attention are needed for its application, intended purpose, environment of usage, risk, and the design or inspection specification corresponding to them.
- If any damage to our customer is objectively identified to be caused by the defect of this product, Mitsumi is responsible for it. In this case, Mitsumi is liable for the cost limited to the delivery price of this product.

#### Application considerations during actual circuit design

- The outline of parameters described herein has been chosen as an explanation of the standard parameters and performance of the product. When you actually plan to use the product, please ensure that the outside conditions are reflected in the actual circuit and assembling designs.
- Before using this product, please evaluate and confirm the actual application with this product mounted and embedded.
- To investigate the influence by applied transient load or external noise, It is necessary to evaluate and confirm them with mounting this product to the actual application.
- Any usage above the maximum rating may destroy this product or shorten the lifetime. Be sure to use this product under the maximum rating.
- If you continue to use this product highly-loaded (applying high temperature, large current or high voltage; or variation
  of temperature) even under the absolute maximum rating and even in the operating range, the reliability of this product
  may decrease significantly. Please design appropriate reliability in consideration of power dissipation and voltage
  corresponding to the temperature and designed lifetime after confirming our individual reliability documents (such as
  reliability test report or estimated failure rate). It is recommended that, before using this product, you appropriately derate
  the maximum power dissipation (typically, 80% or less of the maximum value) considering parameters including ambient
  temperature, input voltage, and output current.

### **Precautions for Foreign Exchange and Foreign Trade Control Act**

• If you export or take products and technologies in this document which are subject to security trade control based on the Foreign Exchange and Foreign Trade Act to overseas from Japan, permission of the Japanese government is required.

#### **Prohibitions for Industrial Property Rights**

- Since this document contains the contents related to our copyright and know-how, you are requested not to use this document for any purpose other than the application of this product.
- If a use of this product causes a dispute related to the industrial property rights of a third party, Mitsumi has no liability for any disputes except those which arise directly from the manufacturing and manufacturing method of our products.

#### **Precautions for Product Liability Act**

• No responsibility is assumed by us for any consequence resulting from any wrong or improper use or operation, etc. of this product.

#### Others

- Any part of the contents contained herein must not be reprinted or reproduced without our prior permission.
- In case of any question arises out of the description in this specification, it shall be settled by the consultation between both parties promptly.

### ATTENTION

This product is designed and manufactured with the intention of normal use in general electronics. No special circumstance
as described below is considered for the use of it when it is designed. With this reason, any use and storage under the
circumstances below may affect the performance of this product. Prior confirmation of performance and reliability is
requested to customers.

Environment with strong static electricity or electromagnetic wave

- Environment with high temperature or high humidity where dew condensation may occur
- $\cdot$  This product is not designed to withstand radioactivity, and must avoid using in a radioactive environment.

# ADDTTIONAL NOTES

- The pressure medium which can use directly is only air. Please do not use other media, especially corrosive gases (organic solvent gas, sulfurous acid gas, hydrogen sulfide gas, etc.) and media which include moisture and foreign substance, since they could cause damages or malfunctions.
- Please handle it noting the foreign body mixing with the pressure opening and atmospheric pressure opening after opening packing.
- When cut folding the PCB after mounting this product, take measures to prevent stress to the package. Also, when you
  insert the tube in this product, please note that plugging it vertically. Load in the lateral direction of the cover of the nozzle
  is up to 1kg or less. (Load condition: position of height 4mm from the marking surface.) Excessive load could cause
  damages of cover, or air leak by peeling from the interface of the cover and the substrate, or malfunctions.
- The light that enters from the pressure entrance reaches the semiconductor chip. Please avoid use in the environment that light enters into the pressure entrance directly, because the semiconductor chip might malfunction because of light.

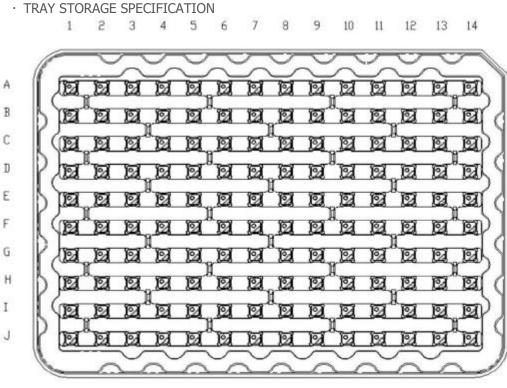
# PACKING SPECIFICATIONS (TRAY)

#### QUANTITY

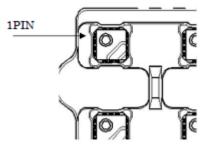
- · VACUUM PACKING 700 pcs/SHIELD BAG
- · BOX PACKING MAX 5,600 pcs ∕BOX (8BAGS)

THE QUANTITY IS FILLED IN THE PACKING SLIP

### **PACKING SPECIFICATIONS**



1. PRODUCTION STORAGE DIRECTION



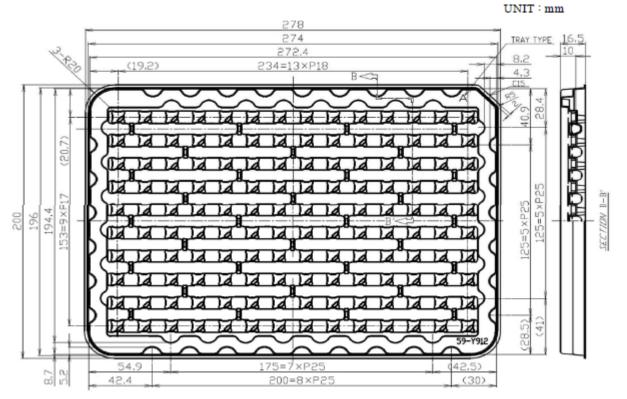
2. BROKEN NUMBER PRODUCTION STORAGE

REGARDING BROKEN NUMBER PRODUCTION STORAGE , IT IS HOUSED IN FOLLOWING-ORDER. (A1, B1, ..., I1, J1), (A2, B2, ..., I2, J2), ..., (A14, B14, ..., I14, J14)

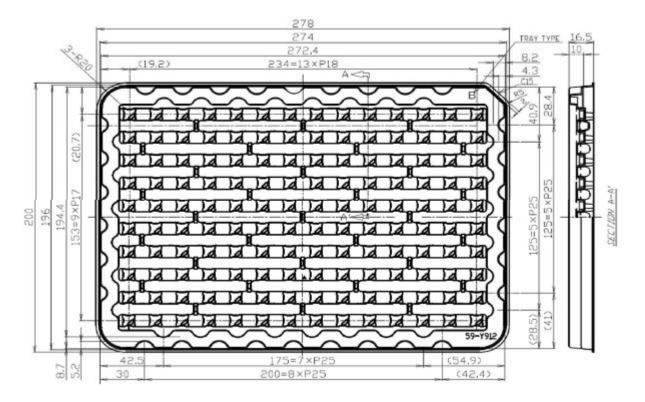
3. TRAY MATERIAL, DISPOSED ELECTRICATION PREVENTION.

#### · TRAY DIMENSION

TRAY A

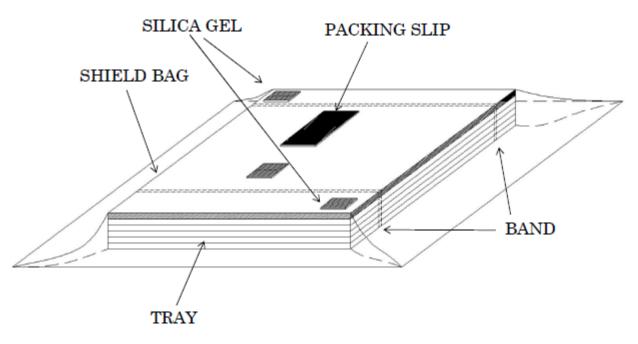


TRAY B



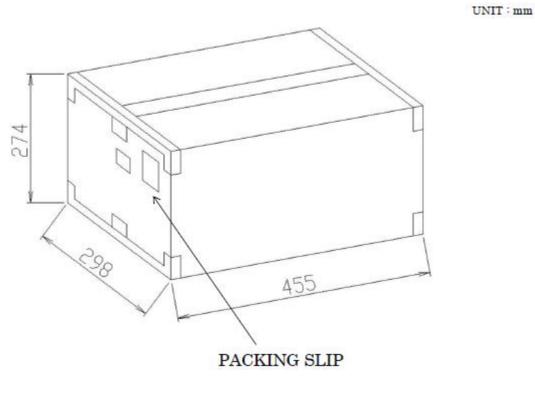
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· PACKING SPECIFICATION



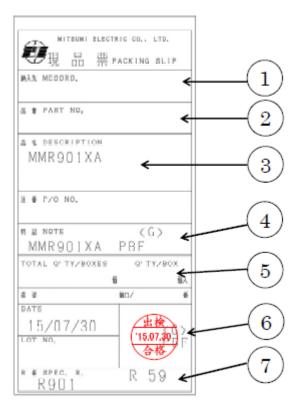
THESE 6 TRAYS WHICH ARE 5 TRAYS WITH PRODUCTS AND EMPTY TRAY AS LID ARE PILED UP. ALSO, THESE TRAYS ARE FIXED BY BAND. THESE ARE VACUUM-HEAT-SEALED TOGETHER WITH THE SILICA GEL. %THIS TRAY HAS TYPE A AND TYPE B. THEY ARE PILED UP ALTERNATELY. (IT IS POSSIBLE TO USE BOTH TYPE TRAYS AS EMPTY ONE.)

#### · BOX DIMENSION



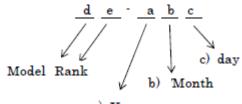
PUT MAX 8 BAGS IN THE CARTON BOX. AFTER PACKING BY TAPE (5,600 PCS MAX) PUT THE PACKING SLIP ON THE SIDE OF THE CARTON BOX.

#### · PACKING SLIP SPECIFICATION



- **1** CUSTOMER NAME
- 2 CUSTOMER'S MODEL NAME
- **③ MITSUMI MODEL NAME**
- ④ "G mark" meaning is RoHS-compliant.
- 5 PACKING Q'TY (PACK/CARTON)
- 6 QC STAMP(SHIPMENT DATE)
- \*This is pass-stamp about shipment inspection.
- ⑦ MITSUMI DRAWING NUMBER

MARK LOT NUMBER





a)	Production year								
	Production month								
	month	marking	month	marking					
	JAN	1	JUL	7					
b)	FEB	2	AUG	8					
D)	MAR	3	SEP	9					
	APR	4	OCT	J					
	MAY	5	NOV	K					
	JUN	6	DEC	L					
			tion day						
	day	marking	day	marking					
	1 1		16	G					
	2	2	17	Н					
	3	3	18	J					
	4	4	19	K					
	5	5	20	L					
	6	6	21	М					
	7	7	22	N					
c)	8	8	23	Р					
	9	9	24	R					
	10	А	25	S					
	11	В	26	Т					
	12	С	27	U					
	13	D	28	V					
	14	E	29	W					
	15	F	30	Х					
			31	Y					

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# PACKING SPECIFICATIONS (TAPING, R HOUSING)

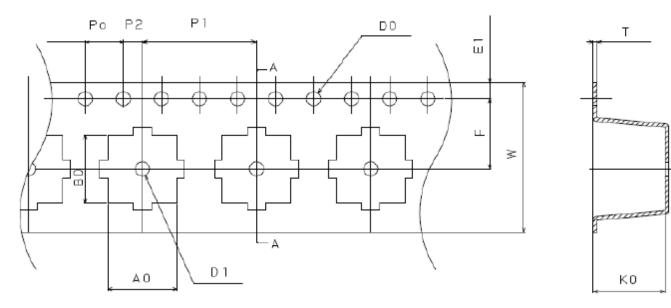
### QUANTITY

- REEK PACKING 700 pcs/REEL
- · BOX PACKING MAX 700 pcs ∠BOX (1REEL)

THE QUANTITY IS FILLED IN THE PACKING SLIP

#### **PACKING SPECIFICATIONS**

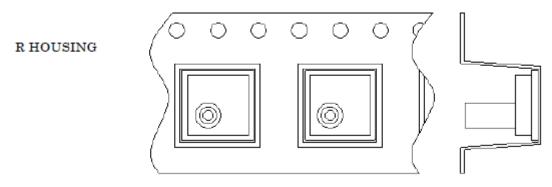
· HOUSING SPECIFICATION



<u>A – A</u>

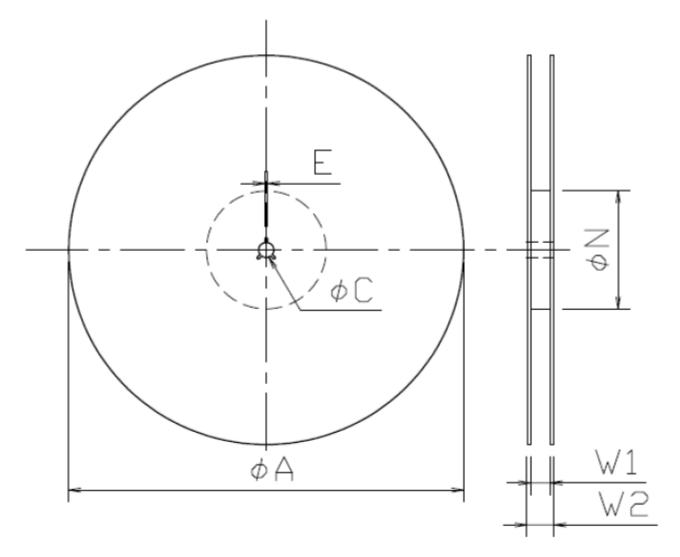
SYM.	A0	B0	W	F	E1	P1	P2	P <b>0</b>	$\phi$ D0	Т	К0	φD1
UNIT	7.3	7.3	16.0	7.5	1.75	12.0	2.0	4.0	1.5	0.4	7.5	1.5
mm	±0.1	±0.1	+0.3 -0.1	±0.1	±0.1	±0.1	±0.1	±0.1	+0.1 -0.0	±0.05	±0.1	±0.1

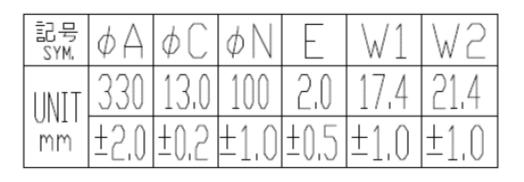
#### 1. PRODUCTION STORAGE DIRECTION



- 2. CARRIER TAPE MATERIEL : DISPOSED ELECTRICATION PREVENTION.
- 3. THE LENGTH OF LEADER TAPE : MORE THAN 100 mm INCLUDING 9 OR MORE EMBOSSES IN WHICH NO COMPONENT IS PLACED.
- 4. THE LENGTH OF TRAILER TAPE : MORE THAN 160 mm INCLUDING EMBOSSES IN WHICH NO COMPONENT IS PLACED.

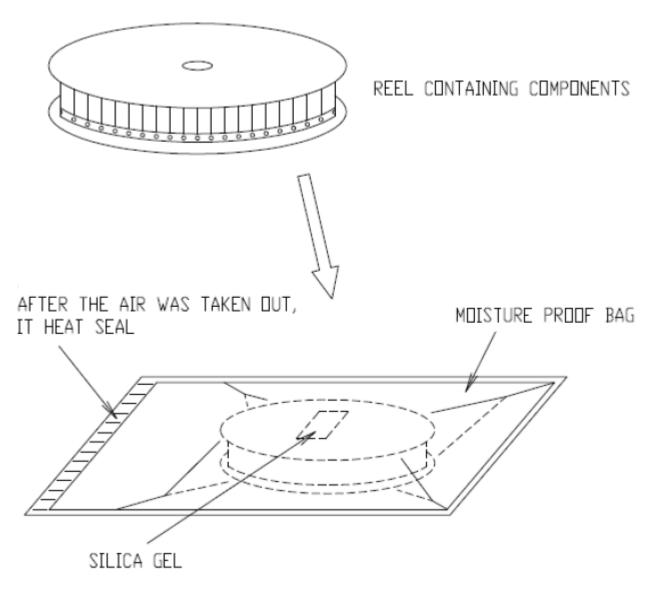
· REEL DIMENSION



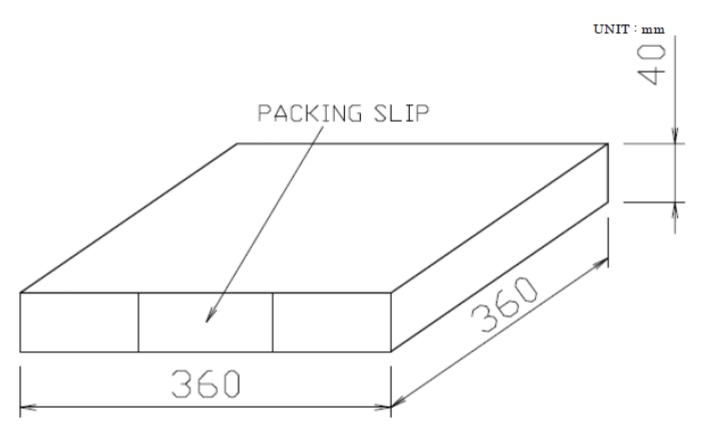


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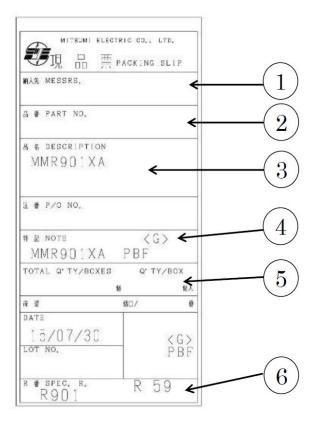
· MOISTURE PROOF PACKING



#### · BOX DIMENSION

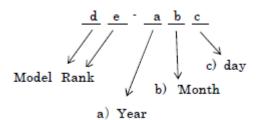


#### · PACKING SLIP SPECIFICATION



- ① CUSTOMER NAME
- 2 CUSTOMER'S MODEL NAME
- **③ MITSUMI MODEL NAME**
- ④ "G mark" meaning is RoHS-compliant.
- 5 PACKING Q'TY (PACK/CARTON)
- 6 MITSUMI DRAWING NUMBER

MARK LOT NUMBER



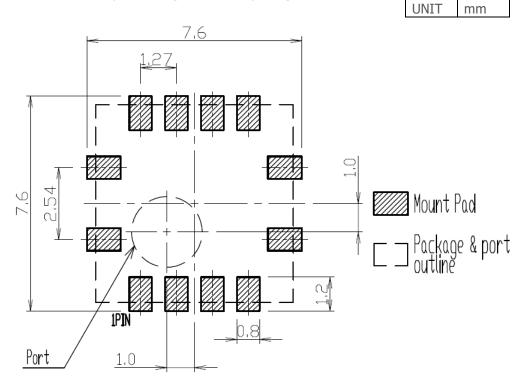
a)	Production year								
	Production month								
	month	marking	month	marking					
	JAN	1	JUL	7					
b)	FEB	2	AUG	8					
D)	MAR	3	SEP	9					
	APR	4	OCT	J					
	MAY	5	NOV	K					
	JUN	6	DEC	L					
			tion day						
	day	marking	day	marking					
	1	1	16	G					
	2	2	17	Н					
	3	3	18	J					
	4	4	19	K					
	5	5	20	L					
	6	6	21	М					
->	7	7	22	N					
c)	8	8	23	Р					
	9	9	24	R					
	10	Α	25	S					
	11	В	26	Т					
	12	С	27	U					
	13	D	28	V					
	14	E	29	W					
	15	F	30	Х					
			31	Y					

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# CONDITION FOR PACKAGE MOUNTING

# Design example of mount pad

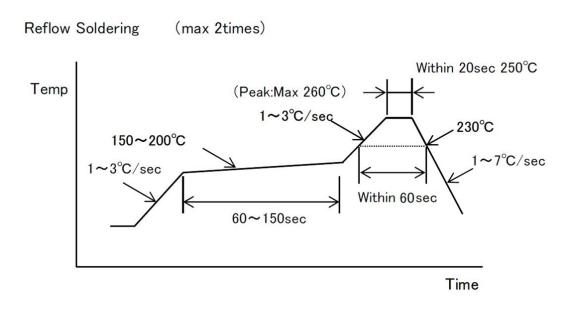
The dimension is for reference only and not guaranteed by design.



The dimension is for reference only and not guaranteed by design.

To design practically, correction should be made for optimized dimensions considering the effects of the board type to be mounted, mount (soldering) method, type and coating thickness of cream solder.

# Pb-Free recommended profile condition



This profile gives recommended values, which are not guaranteed. For mounting the package, evaluate the profile with the equipment, conditions, and materialsto be used.

#### Mounting by flow soldering

Flow soldering cannot be used for mounting of this package.

#### Mounting by manual soldering

Manual soldering cannot be used for mounting of this package.

In the case of cleaning, please use cotton swab, and also please keep soldering-solution from entering into the pressure and atmospheric pressure opening. Please do not use ultrasonic cleaning (dipping).

Cleaning method

Cleaning solution	Isopropyl alcohol
Solvent temperature	Max 45°C
Cleaning time	Within 3 min

Note

When insert a tube to this package, please keep direction of a tube at right angle with this package.

Also, after mounting by reflow, please make sure not to insert a tube to package before finish cooling.

If place an extra strain on cover nozzle, it is possible that occur cover nozzle broken, interface delamination between cover nozzle and printed wiring board. It has the potential to become air-leak problem.

# Storage method

Storage condition Store the device under the following conditions.

Temperature: 5~30°C Humidity: 40~70%RH Storage life: 1year

For the product in the moisture-proof packaging, follow these conditions after unpacking.

Temperature: 5~30°C Humidity: 40~70%RH Storage life: 168hours

Do not store this device where a large amount of dust or harmful volatile gas exists, electrostatic is easily charged, condensation is generated, or changes in temperature and humidity are wide, or under the direct sunlight.

Baking

If the storage time specified above has passed, mounting by soldering may cause cracks on the moistureabsorbed package. Before mounting, the package should be baked under the following conditions.

Temperature: 125°C Treating time: 16 to 24 hours

Trays, embossing tapes and reels are not heat-resistant type.

Before baking, the device should be placed in a heat-resistant container.

In consideration of the time-consuming baking process and the possibility of deformed terminal, the device should be mounted promptly within the time observing the storage conditions.

If a long-term storage is needed, a desiccator or a dry box should be used.

#### Handling instructions

Shipping boxes must be handled with care because any drop or shock may damage the device.

Additionally, the device must be handled in the place with the protection against electrostatic charge and without extreme changes of temperature/humidity.

This device is a piezoresistive pressure sensor. Due to its sensing principle, the output value of a piezoresistive pressure sensor is affected by thermal stress fluctuations. Therefore, after reflow soldering, the offset value of this device shifts. And the shift amount decreases gradually over time. (See the Fig. below.) Please evaluate and confirm the offset shift after reflow soldering.

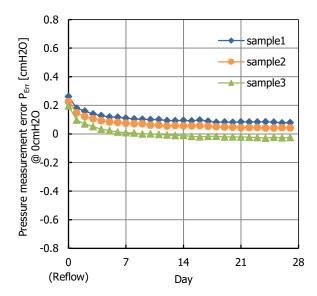


Fig. Offset Shift and Relaxation after Reflow Soldering

# MITSUMI ELECTRIC CO., LTD.

Strategy Engineering Department Semiconductor Business Division

Tel: +81-46-230-3470 / https://www.mitsumi.co.jp/profile/contact.html

#### Notes:

Any products mentioned this datasheet are subject to any modification in their appearance and others for improvements without prior notification. The details listed here are not a guarantee of the individual products at the time of ordering. When using the products, you will be asked to check their specifications.